



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4278-045
Job Sheet 172058



Part No: D4278-045

Job Qty: 2 ea

Part Name: Rib Assembly, Fwd Cham



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/16/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG D4278 REV C SHEET 3, D4277 REV D SHEETS 1,2,3 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/15/18	0.00	0.00	Start Up Large Fab-6		DC 2018-02-26
100	Large Fab	2 pcs		2/16/18	0.00	0.71	Large Fab 1		2018-02-28
110	QC	2 pcs		2/16/18	0.00	0.00	QC9		PD 13-02-26
120	QC	2 pcs		2/16/18	0.00	0.00	QC5		PD 13-02-26
130	Packaging	2 pcs		2/16/18	0.00	0.00	Packaging3 Large Fab		2/16/18
140	QC21-SA	2 Ea		2/16/18	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs and weld as per dwg use DT9820
Descriptions: 130 - ***STOCK IN BASKET CELL***

DAS
21 FEB 27 2018
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4277-11	Rib	2 Ea (1 ea)	90-Start up Operation	
D4277-7	Rib	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4277-11 5042863	2	4	0
	D4277-7 5042860	2	4	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 12:41 PM dart.leroux.jason



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Container No: S045252



Part: D4278 - 045

Job No: 172058

Serial No/Batch: S045252

Revision: D4278, D4277

Inspector:

Date: 02/26/18

Master Unit 001161



Job No 172058